# ORACAL® 6510 Fluorescent Cast

## **Description**

Cast PVC film with high visibility when illuminated in all daylight conditions. Especially effective at twilight and in low visibility conditions.

### **Release Paper**

Silicone coated paper on one side, 137 g/m²

#### **Adhesive**

Solvent polyacrylate, permanent

#### Area of use

Designed for vehicle and bus advertising, name plates and graphics of all types, which require special high impact visibility. Indoor exposure is almost unlimited. Due to its special release characteristics, this product is ideal for use in die-cut and computer-cut systems.

## **Printing Methods**

Screen printing is recommended

### **Technical Data**

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Thickness* (without paper and adhesive)	110 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no measurable shrinkage in cross direction, in length 0,3 mm max.
Temperature resistance	Adhered to aluminium, -40° C to +105° C, no variation
Seawater resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 13 MPa Across: min. 13 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 100% Across: min. 100%
Shelf life**	2 years
Application temperature	Min. +8° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	All colours: 1 year (not printed) Fluorescent yellow: 2 years (unprinted)

<sup>\*</sup> average \*\* in original packaging, at 20° C and 50% relative humidity

#### Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.



#### Technical Datasheet 2016/23 Page 2 of 2

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